		Receiv	ing Repo	ort		<u> </u>
Su Packing Slip: Invoice: Receipt:	res	W St Q	Batch Dart F elease Note A aybill Attache hipment Comp C6 Inspection fork Order	ttached: Yed: Yed: Yed	6618 s <u>N</u> NO	N/A
Discrepancies Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
Manipoi			,	10		
					- 6	
Production/Ao Date Received/Co	12/4/10	Initial	s of receiver	(if shipment	OK) Level	

ORMS\Purchasing\approved purch\RECREPORT Rev D

### Purchase Order Receipt Listing

Tuesday, April 10, 2012 9:11:44 AM

All amounts are calculated in domestic currency.

All Line Item Types All Vendors PO ID PO16618 Receipt Dates from 4/10/2012 to 4/10/2012 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Ť.			
Book Amt	\$160.00	\$480.00	100.0000 0.0000 0.0000 \$640.00 0.0000
			•
\$ # &	0 0	0	
MRB Qty/ MRB Reject Qty			
MRB			Quantii O U/A Quantii pt Vali Quantii
nspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:
Inspected Qty/ Rejected Qty (PO U/M)			al Recto Instantia
			Tots al Qty T
Cost Per Unit/ Recv Value	\$4.00	\$8.00	Tot
ost Pe Recv	. <del>59</del>	97	
	ī		
Recv Oty (PO U/M)	40:0000	60.0000	
(PC	7		
Recv Date/	2012 SSJ02	2012 SSJ02	, 1
Recv Date/ Recv Emp	4/10/ DE	4/10 DE	
Date d Qty	4/10/2012 4/10/2012 40.0000 DESJ02	4/10/2012—4/10/2012—60.0000 DESJ02	
Required Date Required Qty	4/1(	-4/I(	
Re R			
~ >			
PO U/M / Stock U/M		×	
S P	<b>TW Metals</b> 75W.065 flobe.875 f	25 f 0 x f	
	WM001 TW Metals M304TR0.875W.065 f 304 round tube .875 f x.065w	121317 M304TR1-250W-125 - f 304 RD Tube 1.250 x f *	
ence/ ription Std	01 4TR0.8 ound t	17 4TR1:2 3D Tul v	17
Referenc Descripti Cert Std	VU-TWM001 M304TR03 304 round t x.065w	121317 M304TR 304 RD .125w	121317
Project ID Reference/ Description/ Cert Std	r-na	×	
Proje	a		
Line Nbr/ Insp Req	endorID\Vendor Name PO16618 1 USD No	2 No	
	Vendo		i 
Purchase Order ID/ Curr Type	endorID/V PO16618 USD		
0 Pu	PC US	-	

Total Balance Due Quantity:



ORDER NO.: 80498305 FROM: CHIC

PAGE 1

CUST NUMBER: 1203820

DART AEROSPACE LTD

1270 ABERDEEN ST

HAWKESBURY ON

SALESPERSON:

NET WGT:

109.363 REQ.DATE: 04/10/12 CONFIRMED

SOLD TO:

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

ONTARIO CANADA

HAWKSBURY ON

CN K6A 1K7

CANADA

CN K6A 1K7

DISTRICT:

CHICAGO

TERMS:

DONNA SMALLEY

VIA:

PREPAID

F.O.B.:

NET 30 DAYS SHIPPING POINT

FREIGHT:

COMMON CARRIER

CUST ORD NO.: PO16618

RELEASE NO.:

RECEIVING PHONE:

WTDTH

LENGTH

LINE ITEM DESCRIPTION

**/ 4**0.000 FT )

0001 36970 SMLS CD 316/L A269 7/8 X .065 WA WT: 22.488 PC:

2 SHP:

1 TEST\REPORTS REQUIRED \*\*

1 CERTS REQUIRED \*\*

PO:49266124 HT:YT12200

ECCN: 2B999.g

Export License: NLR

PC: 1

SLB/CL:-

MLT: CHINA

MFG: CHINA

PO:49260954 HT:YT11053

PC: 1

SLB/CL:-

MLT: CHINA

MFG: CHINA

Expiration Date: 0/00/00

0002 37241 SMLS CD 304/L A269 1-1/4 X .120WA

OTY: 60.000 FT

WT: 86.875 PC:

Expiration Date: 0/00/00

\*\* 1 TEST REPORTS REQUIRED \*\*

\*\* 1 CERTS REQUIRED \*\*

ECCN: 2B999.g

Export License: NLR

PO:49260973 HT:YT12111

AREA TYPE OF PKG

PC: 3 SLB/CL:-

PKGS GRS WEIGHT

MLT: CHINA

MFG: CHINA

PACK INFO

WIDTH LENGTH HGHT

1.000

YRC REDDICRATE

136.000

20.5000

1.000

136.000

BY: BG

RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED \_

DATE FILLED

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.





ORDER NO.: 80498305

FROM: CHIC

PAGE 2

CUST NUMBER: 1203820 NET WGT:

109.363 REQ.DATE: 04/10/12 CONFIRMED

SOLD TO:

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKSBURY ON

HAWKESBURY ON CANADA

CN K6A 1K7 ONTARIO CANADA

CN K6A 1K7

SALESPERSON:

DONNA SMALLEY

7

DISTRICT: CHICAGO

NET 30 DAYS 23

235 TUBEWAY

F.O.B.:

SHIPPING POINT

CAROL STREAM

IL 60188

CUST ORD NO.:

PO16618

VTA: CC

COMMON CARRIER

FREIGHT:

TERMS:

PREPAID

RELEASE NO.:

RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

### "CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Electronically Generated Certificate-Valid without signature Date: 4/04/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.



# SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

## INSPECTION CERTIFICATE

ISO9001:2008;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/12/26

QUALITY "ASSURANCE DEPARTMENT	NACER OF	MAI		ALS	TW METALS			TIVI OI	1000
Jag welve	James Land			•		CHINA	ORIGIN: C	COUNTRY OF ORIGIN: CHINA	COUN
		7			ON	FREE FROM MERCURY CONTAMINATION	ERCURY	FROM M	FREE
E PIPE CO.,LTD	SHANGHAI CRYSTAL PALACE	HAI CRYS	SHANC	•	÷ = }	NO WELD REPAIR WAS PERFORMED	AIR WAS	ELD REP	W ON
THE WRITTEN APPROVAL OF THE COMPANY.	PROVAL OF	RITTEN AP	THE W	≣. S	X 1.5m/m	SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min	AT TREAT	TION HE	SOLUT
2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT	TE SHALL	CERTIFICA	2.THE	2003	7 15156-2	IN COMPITANCE TO NACE MR0175/ISO 15155-2003	OF TO NA	N COMPLIANCE TO NACE M	NAC IS
THE PURCHASE ORDER OR CONTRACT	DRDER OR	TRCHASE (	THE PU		A/ ASME	A31M A213-10	AZOY-IU/	K AD LVC	AD TE
AT THE MATERIAL DESCRIBED HEREIN HAS BEEN SULTS ARE IN COMPLIANCE WITH THE TERMS OF	1.WE HEREBY CERTIFY THAT TESTED AND THE TEST RESU	EREBY CI	1.WE I		A / A GIAME	REMARKS:	A 760 10 /	RKS:	REMARKS
OK OK 74 OK	61.0	620	. 305	1498	250	Z11-10-139	20	0.065	1
OK OK 74 OK	53.5	635	310	260	50	11-11-121	20	0.065	7/8
TEST ≤80	≫35 35	(Mpa) ≥515	(Mpa) ≥205	(kg)	Pieces	Bundle No.	Length (feet)	W.T (inch)	O.D (inch)
FLARING FLATTENING HARDNESS EDDY			0.2%YS	Weight			ns	Dimensions	
	ERTIES	PHYSICAL PROPERTIES	PHYSIC	ą.	•		'n		
11.08 16.59 2.07	0.43	0.006	0.039	-4-	0.72	0.024	OLE)	RESULTS (LADLE	RESU
10.0~14.0 16.0~18.0 2.00~300	<1.00	< 0.030	< 0.045		< 2.00	€ 0.035	Z	SPECIFICATION	SPECI
Ni Cr Mo	Si	S	P	1 L	Mn	С		ENTS	ELEMENTS
						(WT%)	NTENTS	CHEMICAL CONTENTS (WT%)	CHEM
HEAT NO.:YT12200	D 240 GRIT.	OD POLISHEI	AIN END/	KLED / PL	EATED / PIC	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 240 GRIT.	OLD FINISI	ITION: C	COND
GRADE: ASTM A269-10/A213-10A TP316/316L					TUBE.	STEEL	STAINLE	COMMODITY: STAINLESS	COM
ORDER NO.:2011-10-012-B					4	. W. I	6124	P.O.NO.:M 49266124	P.O.No
CERTIFICATE NO. :2011-10-12-B-24	-		C.	RICA, IN	I OF AME	CÚSTOMER: KASUGAI CORPORATION OF AMERICA, INC.	ASUGAI	OMER: K	CÖST

TOM 3 2012 DOM

24



## SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

MATERIAL TEST CERTIFICATE

ISO9001:2010 ;PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2011/11/7

	ASSURANCE DEPARTMENT		MANABER OF SUALITY	ANADER	Κ.			Mi	ESA ESA	MELT: C	COUNTRY OF MELT: CHINA	3
			187 W. 7 0 0	7 2 7 3 7 3	<u> </u>	· À		_	CHINA	ORIGIN	COUNTRY OF ORIGIN: CHINA	<u> </u>
			525	2	ナ		TW METAL	TION	FREE FROM MERCURY CONTAMINATION	<b>IERCURY</b>	FROM	FREI
		and the second	1	•	•			7	NO WELD REPAIR WAS PERFORMED	AIR WAS	VELD REI	NO V
		CO.,LID	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	STAL PA	HAI CRY	SHANG	nin	C X Lond	SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min	AT TREA	THON HE	SOLI
		COMPANY.	THE WRITTEN APPROVAL OF THE C	PPROVA	ALLEN A	THE WI	.003	30 15156-2	IN COMPLIANCE TO NACE MR0175/ISO 15156-2003	CE TO N	<b>MPLIAN</b>	IN C
EL, WIITOUI	EXCEPT IN FU	2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WILLDOOF	ILL NOT BE	ATE SHA	ERTIFIC	2.THE			WALL	EPT AVG	SA213-10 EXCEPT AVG WALL	SA21
		CT	THE PURCHASE ORDER OR CONTRACT	ORDER	RCHASE	ON SHIT	•	0A/ASME	AS PER ASTM A269-10 / ASTM A213-10A / ASME	A269-10/	ER ASTM	AS P
HE LEKMS OF	ANCE WITH TE	TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF	RESULTS /	HE TEST	AND T	TESTEL					REMARKS:	PH X
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ON.	76	OK	웃	64.5	695	275	996	75	11-9-263	20	0.120	1/4
24		2	Ç	83.5	900	250	316	25	P11-9-201	20	0.188	7/8
0K	74	ΩV	2	3,	}			200	061-6-113	22	0.120	3/4
CK.	74	0K	0K	67.0	660	270	2592	05.5	001-0-114	30		
S S	11	OX.	OK	60.0	695	290	872	200	P11-10-10	20	0.065	3//4
OK	777					,				(feet)	(inch)	(inch)
(100%)	∧ 80	1831	TEST	% 3	NS 15	~205 205%	(kg)	Pleces	Bundle No.	Length	W.T	0.0
CURRENT	HAKUNESS I	FLATTENING	FLARING	<u> </u>	TS	0.2%YS	Weight	į		<u>ಹ</u>	Dímensions	
EDDY	200			HX1HX	LPKOP	PHYSICAL PROPERTIES						
					4.90	7.000		0.71	0.024	)LE)	RESULTS (LADLE)	RESU
		8,06 18,12	0.43	9	2000	0.038	1	2	2000	-	SPECIFICATION	SPEC
	0.0	8.0~12.0 18.0~20.0	<1.00 8.0		< 0.030	< 0.045		<200	\$£0.02		74.70	TALL DE LA COMPANIE D
			2	Te	<u>د</u> ي	P		Min	C		FUTS	STEWENTS
		2	-						(WT%)	NIENIS	CHEMICAL CONTENTS (WT%)	OHH!
			ŀ	0.240 010	) FOLIANE	IN BND 7 OF	KLED / PLA	EATED / PIC	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD FOLISTIC 240 CM.	TD FINISH	ITION: CC	COND
		HEAT NO ·YT12111		TOAN CET	TION NO.			1000	י מוניבר ו	SIAINLES	COMMODITY: STAINLESS	COMA
/304L	1213-10A TP304	GRADE: ASTM A269-10/A213-10A TP304/304L	GRADE:					100	PER	0973	P.O.NO.: M 49260973	PO.NC
	Ċ	NO. :2011-07-014-C	ORDER							2033	7171171	500
	-14-C-9	CERTIFICATE NO. :2011-7-14-C-9	CERTIFIC				UCA, INC	OF AME	CUSTOMER: KASUGAI CORPORATION OF AMERICA, INC	NOON	MFR	LISTY.
								20 20 35 20	TOO YOU THOU SE			1

### **PUFA**<sup>TM</sup>

### Producer of Premium Stainless Steel Seamless Tubes

### MILL TEST REPORT

		-			1						
Purchaser.: TW MET.	ALS-Carol S	Stream		Certificate No.: 11-12-240							
Contract No.: TWM P	.O.No.: M4	9260954	THE REAL PROPERTY AND ADDRESS OF THE PERSON	Date of Issue,; 2011.12.24							
Commodity: Stainless	Steel Seam	less Tubes	Specif	ications:	ASTM	I A213-	l la/ASME S	A213	-08/AST	M A269-1	0 EAW
Process: Cold Drawn				:	Deli	very Co	ndition: OD	Polis	hed to 24	0 Grit	
Steel Grade	Heat	Number	Lo	t	'n	imensio	ne		(	<b>Juantity</b>	
Size Otau	Itai	i i dinoci	Num	ber		**********	119	P	ieces	Quai	ntity (ft)
TP316/TP316L	УТ	11053	11-1	08	7/8" :	x 0.065'	' x 20'		50	1	,000
		Che	mical (	Compositi	on by	Weight	t (%)				
Element	С	Mn	P	S		Şi	Cr		Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.0	145 ≤0.4	030	≤1.00	16.00-18.00	10.0	0-14.00	2.0-3.0	
Ladle Analysis	0.020	0.73	0.03	9 0.00	09	0.42	16.55	1	0.06	2.07	
Product Analysis	0.023	0.75	0.04	0 0.01	13	0.47	17.08	1	0.14	2.12	
	· · · · · · · · · · · · · · · · · · ·	Î	Me	chanical	Prope	rties	<del> </del>	-			·
Test Item	Flance	ation (% in 2	115	Ten	sile St	rength	(MPa)			trength (	MPa)
	Liong		1	<u> </u>		Rm			R	p/0.2%	*
Requirements		≥35 63/64	-	<del> </del>		≥ <b>515</b> 30/590			<del>-</del>	≥205 230/240	<u> </u>
Test Results	1 5 1 1-			<u> </u>				Flattening Flange		73.84.7	
Test Item		on of Area (%)	Ha	Hardness		d Bend Fest	Flaring Test		rtening Test	Flange Test	P.M.I. Test
Requirements	<del></del>	(70)	HRB≤80		+	1434	22%		=0.09	1031	1031
Test Results				73/75 Passed				P	assed		OK
Test Item				nderwater sure Test		asonic Fest	Intergrant Corrosion		I WISCTASCODIC INSPECTION I		
Requirements	ASTN							52 E End Cut Appearance			
Test Results	Pa	ssed	-				ок		OK		OK
Additional Remarks: (1) All tubes annealed to (2) Tubes tested per AS (3) In Compliance with (4) In Compliance with (5) Materials is NACE (6) Materials is NACE (7) In Compliance with (8) No weld repair perfo (9) Free from mercury o (10) Billets melt and pi (11) FAR BAA / DFAR (12) 100% PMI Tested We hereby certify that	TM A1016- U.S. Mil-P- EN 10204- MR0103-20 MR0175/ISG ROHS Directormed contamination pes/tubes marks BAA / F/ i	-11a -24691/3 3.1 07 compliant O 15156-200; ctive 2008/35 on anufactured in	S compl /EC ) China NNOT	liant CERTIFY	г сом	IPLIAN By: Sh	CE Anghai Pufa	版で 量約 Stair るの	が を ・ と ・ ・ に ・ Stee ・ ・ に ・ な に ・ な に ・ に に に に に に に に に に に に に	el Pipe Fa	7 2012 TED RY
			-			Ma	nager of Qu	ality (	Control D	epartmen	ı
	Sha	anghai P	ufa S	Stainle:	ss St	teel P	ipe Fact	ory	•		
	No. 59, Shi	uangye Road	. Wang	gang . Ne	w Puc	iong Di	strict, Shang	(hai,	China		

ISO 9001:2008 Certified by Moody International 110703068

PED Certified by APRAGAZ 10/CN/2260-0-Rev 0



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO16618

Purchase Order Date 4/02/12 PO Print Date 4/02/12

Page Number 1 of 1

Order From:

TW METALS PO BOX 933014

ALTANTA, GA 31193-3014

US

Contact Name

**Vendor Phone** 

585 768 5600

Vendor Fax

585 768 5601

Vendor Account Nbr

VU-TWM001

Buyer

Requisition Nbr

Tax Resale Nbr Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN HAWKESBURY, ON K6A 1K7

**CANADA** 

Extended **Unit Price** Req Date/ Req Qty/ Ship Method Description/ Line Nbr Reference Price Mfg ID Taxable Unit of Measure **Revision ID** Vendor Part Number \$160.00 \$4.0000 40.00 Yours ppd 4/10/12 304 round tube .875 x M304TR0.875W.065 .065w Yes

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS

**ROUND TUBING** 

AS PER A213 OR ASME SA213 OR ASTM

A269

M304TR1.250W.125

304 RD Tube 1.250 x

.125w

4/10/12

- 60.00

\$8.0000 Yours ppd

\$480.00

Yes

f

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER A213 OR ASME SA213 OR ASTM

A269

PO Total:

\$640.00

MATERIAL CERTIFICATION REO'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Date:

4/02/12

Change Nbr: